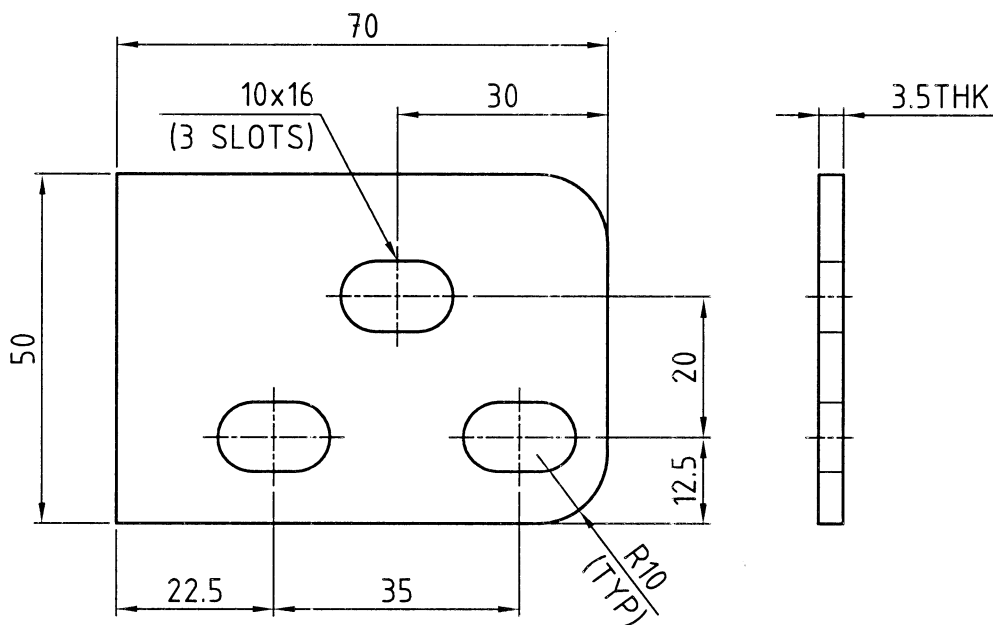


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C							STATUS	PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										











UNCONTROLLED

NOTE:

1. COLOUR: GREY NCS 4502G.
2. THE PART SHALL CONFORM TO PTS DOC No. GR/TD/1766.

N1	0.025	
N2	0.05	
N3	0.1	
N4	0.2	
N5	0.4	
N6	0.8	
N7	1.6	
N8	3.2	
N9	6.3	
N10	12.5	
N11	25	
N12	50	
GRADE No		
VALUE		
SYMBOL		
SURFACE ROUGHNESS		

						70x50x3.5THK				
SL.No	QTY	PART / STOCK No			DESCRIPTION			SIZE	COMPANY STD./IS	Wt. (Kg)
									MATERIAL	
						PRODUCT	DMRC BG METRO CARS			
						REF DRG	-			
						MATERIAL	SILICONE			
						HEAT TREAT.	-	APPD	JAYAPRAKASH	25/04/2011
						SURFACE TREAT.	-	REVD	PV GAYATHRI	25/04/2011
						TITLE	PACKING			
							CHKD	PV GAYATHRI	25/04/2011	
							DRWN	V.YUVARANI		23/04/2011
	NOTE REVISED.		27/10/15	PURUSHOTH			SCALE		SHEET	Wt.(Kg)
	ECN: 90900511						1:1		1 OF 1	-
ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	DRG No.		ALT	
							 <b>BEML LIMITED</b> <small>NEW FRONTIER - NEW DELHI</small>			
							909-23113			



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